RESIPRO AND RESIBOND

THE ALL NEW ‘PRO’ RANGE OF SEALANTS FROM ASTRAL.
MADE FOR PROFESSIONALS.
Astral Adhesives manufacture a diversified range of adhesives, sealants, putties and construction aids through its wholly owned subsidiary Resinova Chemie Ltd. Our strength is backward integration in almost all products categories which gives us advantages to maintain our quality standards and develop innovative products to meet requirement of our customers.

Our products are mostly pioneering efforts where advantage has been taken of our knowledge of different chemistries such as epoxy, silicones, acrylics, cyanoacrylates, UV cure, PVC etc. and knowledge of customer needs to design products that meet customer needs in almost every segment of usage. We ensure good manufacturing practices segregation of production facilities for every grade and the latest control systems contribute to consistency of our products. Astral Adhesives products stand for quality and reliability and are marketed through a network of about 2000+ distributors all over the country.

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Resibond GP-100 is a general purpose one part Acetox silicone sealant for many application. It is a cost effective, acetic cure quick drying sealant offering long term durability in a range of general glazing applications. It may be used to glaze, seal, and fill joints on windows, skylights, signs, internal/external fixtures and fittings, doors etc.

APPLICATIONS
Resibond GP-100 is a acetoxy silicone sealant for variety of DIY applications. It is suitable for many industrial sealing and bonding applications. Once applied the compound reacts with atmospheric moisture to form a tough and durable elastic seal. It is used for sealing Glass, Glazing Tiles, Aluminum, Painted surfaces, ceramics, coated surfaces, fibreglass, non-oily wood, many plastics etc. User must carry out own tests due to the great variety of substrates.

HOW TO USE
• Surfaces must be clean, dry & free from grease and detergents.
• Mask adjacent surfaces for neat application.
• Cut tip of cartridge, cut nozzle to desired size at 45° angle, attach to cartridge, and place in caulking gun.
• Apply sealant in continuous, steady flow. Push sealant ahead of nozzle contacting both sides of joint so it is completely filled.
• Smooth sealant surface immediately after application before skin forms. Use spatula dipped in mild detergent. Remove masking tape before sealant skins.
• Excess uncured sealant should be removed immediately with clean cloth damped in mineral turpentine.

RESTRICTIONS ON USE
Resibond GP-100 should not be used on substrates such as marble, concrete, fibrous cement, mortar, metals such as lead, copper, brass or zinc, as the product releases acetic acid during curing. In this case use a neutral grade such as Resibond MP-3010. Resibond GP-100 may be discolored in contact with some organic elastomers, e.g. EPDM and neoprene. It is not suitable for applications involving contact with natural stone, such as marble, granite, quartzite, as it can cause staining. It must not be used for structural glazing bonding.

TECHNICAL DETAILS

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>TESTING STANDARD</th>
<th>SPECIFICATION</th>
<th>UNIT</th>
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<td>min</td>
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<td>Gravity @25°C</td>
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<td>Cure time (3mm Thickness)</td>
<td></td>
<td>3-11</td>
<td>hrs</td>
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</table>

STORAGE
Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE
12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS
Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure “Hygienic precautions for handling plastics products”.

PACKING
280 ml plastic cartridge
PREMIUM - 1010

Resibond Premium 1010 is a Premium grade one part Acetoxy silicone sealant for many application. Resibond Premium 1010 is a fast curing high performance, acetic cure silicone sealant formulated for wide range of interior and exterior use. It cures to silicon rubber and adheres to glass, wood, metal, porcelain, ceramic tile and rubber.

APPLICATIONS
Resibond Premium-1010 is used for bonding & sealing glass, windows & doors, aluminum, ceramic, fibre-glass and non-oily wood. It is having superior clarity, single component, can be dispensed with an ordinary caulking gun, cures to a high strength, flexible seal capable of withstanding movement in and around the joint. None-slumping can be used in overhead and vertical joints.

HOW TO USE
• Surfaces must be clean, dry & free from grease and detergents.
• Mask adjacent surfaces for neat application.
• Cut tip of cartridge, cut nozzle to desired size at 45° angle, attach to cartridge, and place in caulking gun.
• Apply sealant in continuous, steady flow. Push sealant ahead of nozzle contacting both sides of joint so it is completely filled.
• Smooth sealant surface immediately after application before skin forms.
• Use spatula dipped in mild detergent. Remove masking tape before sealant skins.
• Excess uncured sealant should be removed immediately with clean cloth damped in mineral turpentine.

RESTRICTIONS ON USE
Resibond Premium-1010 should not be used on substrates such as marble, concrete, fibrous cement, mortar, metals such as lead, copper, brass or zinc, as the product releases acetic acid during curing. In this case use a neutral grade such as Resibond MP-3010. Resibond Premium-1010 may be discolored in contact with some organic elastomers, e.g. EPDM and neoprene. It is not suitable for applications involving contact with natural stone, such as marble, granite, quartzite, as it can cause staining. It must not be used for structural glazing bonding.

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<td>min</td>
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STORAGE
Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE
12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS
Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure “Hygienic precautions for handling plastics products”.

PACKING
280 ml plastic cartridge
GL - 2010

Resibond GL - 2010 is a fast drying, high performance, acetic cure silicone sealant specially for glazing applications & aquarium manufacturing.

APPLICATIONS
Resibond GL - 2010 is use for bonding and sealing glass, ceramics, aluminum, painted surfaces, etc.

HOW TO USE
• Surfaces must be clean, dry & free from grease and detergents.
• Mask adjacent surfaces for neat application.
• Cut tip of cartridge, cut nozzle to desired size at 45° angle, attach to cartridge, and place in caulking gun.
• Apply sealant in continuous, steady flow. Push sealant ahead of nozzle contacting both sides of joint so it is completely filled.
• Smooth sealant surface immediately after application before skin forms. Use spatula dipped in mild detergent. Remove masking tape before sealant skins.
• Excess uncured sealant should be removed immediately with clean cloth damped in mineral turpentine.

RESTRICIONS ON USE
Resibond GL - 2010 should not be used on substrates such as marble, concrete, fibrous cement, mortar, metals such as lead, copper, brass or zinc, as the product releases acetic acid during curing. In this case use a neutral grade such as Resibond MP-3010. Resibond GL - 2010 may be discolored in contact with some organic elastomers, e.g. EPDM and neoprene. It is not suitable for applications involving contact with natural stone, such as marble, granite, quartzite, as it can cause staining. It must not be used for structural glazing bonding.

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STORAGE
Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE
12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS
Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult material safety data sheet.

PACKING
300 ml plastic cartridge
Resibond MP-3010 is one part neutral cure silicone sealant which cures to a tough rubbery solid when exposed to moisture in the air. Excellent resistance to weathering, UV light, moisture, ozone, vibration & extreme temperature. Long life reliability cured sealant stays rubbery from -60 to 200°C without tearing, cracking, drying out or becoming brittle. All temperature Gunnability, can be applied in any season. Available in translucent and black & white color. Resibond MP-3010 will not flow under its own weight. It can therefore, be applied overhead or on vertical joints and surfaces without slumping, sagging or running out.

APPLICATIONS
Resibond MP-3010 sealant can be used for all interior and exterior sealing requirements involving steel sheet, aluminum roofing, flashing guttering and rain water accessories, as well as ducting and lot many complicated application.

Resibond MP-3010 sealant provides an excellent anti-corrosion barrier between dissimilar metals such as aluminum and steel where electrolytic corrosion can be severe problem.

HOW TO USE
• Surfaces must be clean, dry & free from grease and detergents.
• Mask adjacent surfaces for neat application.
• Cut tip of cartridge, cut nozzle to desired size at 45° angle, attach to cartridge, and place in caulking gun.
• Apply sealant in continuous, steady flow. Push sealant ahead of nozzle contacting both sides of joint so it is completely filled.
• Smooth sealant surface immediately after application before skin forms.
• Use spatula dipped in mild detergent. Remove masking tape before sealant skins.
• Excess uncured sealant should be removed immediately with clean cloth damped in mineral turpentine.
• When sealing a metal lap joint, apply sealant to one surface in a continuous bead through the line of intended fasteners and fasten immediately, if no fasteners are to be used ensure sufficient sealant is used and joint supported while sealant cures.

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AUTO - 4010

Resibond Auto-4010 is an acetic cure product for general sealing and glazing applications in the automobile industry.

APPLICATIONS
Resibond Auto-4010 is used for bonding and sealing glass, aluminium, painted surfaces, etc.

HOW TO USE
- Surfaces must be clean, dry & free from grease and detergents.
- Mask adjacent surfaces for neat application.
- Cut tip of cartridge, cut nozzle to desired size at 45° angle, attach to cartridge, and place in caulking gun.
- Apply sealant in continuous, steady flow. Push sealant ahead of nozzle contacting both sides of joint so it is completely filled.
- Smooth sealant surface immediately after application before skin forms. Use spatula dipped in mild detergent. Remove masking tape before sealant skins.
- Excess uncured sealant should be removed immediately with clean cloth damped in mineral turpentine.

RESTRICTIONS ON USE
Resibond Auto-4010 should not be used on substrates such as marble, concrete, fibrous cement, mortar, metals such as lead, copper, brass or zinc, as the product releases acetic acid during curing. In this case use a neutral grade such as Resibond MP-3010. Resibond Auto-4010 may be discolored in contact with some organic elastomers, e.g. EPDM and neoprene. It is not suitable for applications involving contact with natural stone, such as marble, granite, quartzite, as it can cause staining. It must not be used for structural glazing bonding.

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<td>Extrusion Rate in 5 sec @ 4kg/cm²/25°C/6mm dia</td>
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<td>gm</td>
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<td>4-11</td>
<td>hrs</td>
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STORAGE
Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE
12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS
Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult material safety data sheet.

PACKING
300 ml plastic cartridge
Resbond WP-5010 is a high quality, elastic single component Weatherproofing silicone sealant for various construction joints like expansion, precast concrete etc.

APPLICATIONS
Resbond WP-5010 Silicone Sealant is a RTV (Room Temperature Vulcanizing) Silicone sealant. Once applied the compound reacts with atmospheric moisture to form a tough and durable elastic seal. It has excellent adhesion to metals, glass, ceramics and plastics. The compound has large gap filling properties, which makes it ideal for application to non-machined surfaces.

HOW TO USE
- Surfaces must be clean, dry & free from grease and detergents.
- Mask adjacent surfaces for neat application.
- Cut tip of cartridge, cut nozzle to desired size at 45° angle, attach to cartridge, and place in caulking gun.
- Apply sealant in continuous, steady flow. Push sealant ahead of nozzle contacting both sides of joint so it is completely filled.
- Smooth sealant surface immediately after application before skin forms. Use spatula dipped in mild detergent. Remove masking tape before sealant skins.
- Excess uncured sealant should be removed immediately with clean cloth damped in mineral turpentine.

PROPERTIES
- High adhesive strength, on most substrates.
- High performance mechanical properties.
- Permanently elastic after cure.
- Color-fast and UV resistant.
- Excellent weather resistance.

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</tr>
<tr>
<td>Extrusion Rate in 5 sec @ 4kg/cm²/25°C/6mm dia</td>
<td>ASTM - C-603-14</td>
<td>100-150</td>
<td>gm</td>
</tr>
<tr>
<td>Tack free time</td>
<td>ASTM C-679-15</td>
<td>30</td>
<td>min</td>
</tr>
<tr>
<td>Cure time (1mm Thickness)</td>
<td></td>
<td>1-2.30</td>
<td>hrs/min</td>
</tr>
<tr>
<td>Cure time (3mm Thickness)</td>
<td></td>
<td>4-10</td>
<td>hrs</td>
</tr>
</tbody>
</table>

STORAGE
Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE
12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS
Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure "Hygienic precautions for handling plastics products".

PACKING
300 ml plastic cartridge & 600 ml sausage
**HT - 7010**

Resibond HT-7010 is a specially developed Oxime cure silicon sealant which cures to a tough rubbery solid when exposed to moisture in the air. It is used for high-temperature & heavy-duty applications. It replaces almost any gasket used in automobile & engineering applications. The gasket made with Resibond HT-7010 resists cracking, shrinkage & migration caused by thermal cycling. Pre cut gasket can be coated with Resibond HT-7010 to increase reliability.

**APPLICATIONS**

Resibond HT-7010 sealant can be used for making and sealing of all types of gaskets where high temperature resistance is required. It is oil resistant so can be used in all engines. Also replaces paper, cork, silicon & rubber gasket.

**HOW TO USE**

- Surfaces must be clean, dry & free from dust, oil & grease.
- Mask adjacent surfaces for neat application.
- Apply sealant in continuous, steady flow. Push sealant ahead of nozzle contacting both sides of joint so it is completely filled.
- Smooth sealant surface immediately after application before skin forms. Use spatula dipped in mild detergent. Remove masking tape before sealant skins.
- Excess uncured sealant should be removed immediately with clean cloth damped in mineral turpentine.
- When sealing a metal lap joint, apply sealant to one surface in a continuous bead through the line of intended fasteners and fasten immediately, if no fasteners are to be used ensure sufficient sealant is used and joint supported while sealant cures.

**TECHNICAL DETAILS**

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>TESTING STANDARD</th>
<th>SPECIFICATION</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solid 150 -155°C</td>
<td>IS : 4835 -1979</td>
<td>90-97</td>
<td>%</td>
</tr>
<tr>
<td>Drying Time 120 μ</td>
<td></td>
<td>7-16</td>
<td>min</td>
</tr>
<tr>
<td>Gravity @25°C</td>
<td>ASTM D 1475</td>
<td>1.0</td>
<td>gm/cc</td>
</tr>
<tr>
<td>Elongation</td>
<td></td>
<td>170-300</td>
<td>%</td>
</tr>
<tr>
<td>Shore-A</td>
<td>ASTM - D 2240</td>
<td>20-30</td>
<td></td>
</tr>
<tr>
<td>Depth cure</td>
<td></td>
<td>1.0-1.7</td>
<td>mm/day</td>
</tr>
<tr>
<td>Breakaway load</td>
<td></td>
<td>3.0-5.0</td>
<td>Kg/cm²</td>
</tr>
<tr>
<td>Extrusion Rate in 5 sec @ 4kg/cm²/25°C/6mm dia</td>
<td>ASTM - C-603-14</td>
<td>45-75</td>
<td>gm</td>
</tr>
<tr>
<td>Tack free time</td>
<td>ASTM C-679-15</td>
<td>2.30-6</td>
<td>hrs/min</td>
</tr>
<tr>
<td>Cure time (1mm Thickness)</td>
<td>ASTM C-679-15</td>
<td>1.30-6</td>
<td>hrs/min</td>
</tr>
<tr>
<td>Cure time (3mm Thickness)</td>
<td></td>
<td>4-13</td>
<td>hrs</td>
</tr>
<tr>
<td>Temperature Resistance</td>
<td></td>
<td>Upto 310 ºC (intermittent)</td>
<td></td>
</tr>
</tbody>
</table>

**STORAGE**

Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

**SHELF-LIFE**

12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

**HANDLING PRECAUTIONS**

Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure “Hygienic precautions for handling plastics products”.

**PACKING**

300 ml plastic cartridge
TECHNICAL DETAILS

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>TESTING STANDARD</th>
<th>SPECIFICATION</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>% Solid @ 150°C</td>
<td></td>
<td>94-98</td>
<td>%</td>
</tr>
<tr>
<td>Drying time 120µ</td>
<td>10-20 min</td>
<td></td>
<td>min, sec</td>
</tr>
<tr>
<td>Sp gravity @25°C</td>
<td>ASTM D-1475</td>
<td>1.55-1.7</td>
<td>gm/cc</td>
</tr>
<tr>
<td>Elongation</td>
<td>ASTM D-412</td>
<td>150-300</td>
<td>%</td>
</tr>
<tr>
<td>Shore-A</td>
<td>ASTM D-2240</td>
<td>50-60</td>
<td>%</td>
</tr>
<tr>
<td>Depth Cure</td>
<td></td>
<td>1-3</td>
<td>mm/day</td>
</tr>
<tr>
<td>Breakaway load</td>
<td>15-20 Kg</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Extrusion Rate @ 5 Sec /4 Kg/Cm² /6mm dia/ 25°C</td>
<td>ASTM C-603-14</td>
<td>10-20</td>
<td>gm</td>
</tr>
<tr>
<td>Tack free time</td>
<td>ASTM C-679-15</td>
<td>10-20</td>
<td>hrs</td>
</tr>
<tr>
<td>Cure time (1 mm Thickness)</td>
<td></td>
<td>3.0-6.0</td>
<td>hrs</td>
</tr>
<tr>
<td>Cure time (3 mm Thickness)</td>
<td></td>
<td>10-24.0</td>
<td>hrs</td>
</tr>
<tr>
<td>Sagging</td>
<td></td>
<td>Not Found</td>
<td></td>
</tr>
</tbody>
</table>

STORAGE

Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE

12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS

Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure “Hygienic precautions for handling plastics products”.

PACKING

290 ml Plastic Cartridge
HIGH STRENGTH HYBRID

Resipro High Strength Hybrid is a high quality, elastic single component joint sealant based on MS-Polymer.

APPLICATIONS

Resipro High strength Hybrid is a RTV (Room Temperature Vulcanizing) hybrid polymer sealant. Once applied, the compound reacts with atmospheric moisture to form a tough and durable elastic seal. It has excellent adhesion to metals, glass, ceramics and plastics. The compound has large gap filling properties, which makes it ideal for application to non-machined surfaces.

PROPERTIES

- High adhesive strength, on most substrates.
- High performance mechanical properties.
- Permanently elastic after cure.
- Can be painted wet-on-wet with water-based varnishes.
- Can be painted with many different types of paints.
- Does not contain Silicones or Isocyanates.
- Color-fast and UV resistant.

HOW TO USE

Surfaces to be bonded should be clean, dry, sound and free from dust. If required, surfaces can be cleaned prior to application using an appropriate cleaner. Mask adjacent surfaces with a protective tape for a neat finish and easy clean up. Carefully cut the tip of the cartridge taking care not to damage the threaded area. Screw on the nozzle supplied and cut to an angle of approximately 45°, to an opening slightly larger than the gap to be filled. Apply using a standard sealant gun. Extrude the sealant into the joint, filling the cavity completely. Tool sealant with a soap solution wetted spatula and remove protective tape before the sealant starts to skin. Sealant will begin to cure after 5 minutes, will be touch dry after 1 hour and reach full cure after 3 days (7mm depth). Uncured material should be removed using solvent cleaner (e.g. mineral turpentine). Apply to a cloth and wipe. Cured material should be removed by sanding or trimming with a sharp blade.

TECHNICAL DETAILS

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>TESTING STANDARD</th>
<th>SPECIFICATION</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solid 150 -155°C</td>
<td>IS : 4835 -1979</td>
<td>97-99</td>
<td>%</td>
</tr>
<tr>
<td>Drying Time 120 μ</td>
<td></td>
<td>7-15</td>
<td>min</td>
</tr>
<tr>
<td>Gravity @25°C</td>
<td>ASTM D 1475</td>
<td>1.4-1.5</td>
<td>gm/cc</td>
</tr>
<tr>
<td>Elongation</td>
<td></td>
<td>200-400</td>
<td>%</td>
</tr>
<tr>
<td>Shore-A</td>
<td>ASTM - D 2240</td>
<td>25-35</td>
<td></td>
</tr>
<tr>
<td>Depth cure</td>
<td></td>
<td>1.0-2.0</td>
<td>mm/day</td>
</tr>
<tr>
<td>Breakaway load</td>
<td></td>
<td>7.0-15.0</td>
<td>Kg/cm²</td>
</tr>
<tr>
<td>Extrusion Rate in 5 sec @ 4kg/cm²/25°C/6mm dia</td>
<td>ASTM - C-603-14</td>
<td>120-200</td>
<td>gm</td>
</tr>
<tr>
<td>Tack free time</td>
<td>ASTM C-679-15</td>
<td>5-14</td>
<td>hrs/min</td>
</tr>
<tr>
<td>Cure time (1mm Thickness)</td>
<td></td>
<td>1.30-2.30</td>
<td>hrs/min</td>
</tr>
<tr>
<td>Cure time (3mm Thickness)</td>
<td></td>
<td>4-10</td>
<td>hrs</td>
</tr>
</tbody>
</table>

STORAGE

Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE

12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS

Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure "Hygienic precautions for handling plastics products".

PACKING

50 gm (36 ml) Aluminium Tube & 400 gm (285 ml) plastic cartridge
NAIL SAVER
INSTANT GRAB

Resipro Nail Saver is an instant grab adhesive with gap-filling properties. It is easy to apply, non-slump, paintable and gives strong bonds to variety of materials. Suitable for Interior and exterior use. A truly multi-purpose building adhesive that can replace mechanical fixings in a variety of daily applications.

APPLICATIONS
Resipro Nail Saver is Ideal for fixing skirting boards, door surrounds, door frames, window sides, all types of cladding, wall patterns, decorative wall boards, metal carpet edges, automotive trims and much more. Adheres to brick, timber, stone, concrete, ceramics, metal, some plastics, marble and brick veneer.

LIMITATIONS
Do not use: In areas subject to frequent water immersion. On asphalt, bitumen or polystyrene. As a mirror adhesive. On dusty or porous surfaces unless previously primed.

HOW TO USE
- Surfaces to be bonded should be clean, dry and free from dust and grease.
- Carefully cut the tip of the cartridge, taking care not to damage the threaded area. Screw on the supplied nozzle and cut at an angle of 45° to the required bead width.
- Apply using a standard sealant gun, a 6mm bead to one surface, the length of the material, and press the second surface into the bead.
- Apply even pressure and allow to set, as maximum bond strength may take from 12-24 hrs. Excess adhesive can be removed using white spirit or cellulose thinners.
- Heavy items may require temporary support whilst adhesive cures.
- Clean tools immediately after use.

TECHNICAL DETAILS

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>TESTING STANDARD</th>
<th>SPECIFICATION</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solid 150 -155°C</td>
<td>IS : 4835 -1979</td>
<td>65-69</td>
<td>%</td>
</tr>
<tr>
<td>Drying Time 120 μ</td>
<td></td>
<td>20-30</td>
<td>min</td>
</tr>
<tr>
<td>Gravity @25°C</td>
<td>ASTM D 1475</td>
<td>1.2-1.3</td>
<td>gm/cc</td>
</tr>
<tr>
<td>Elongation</td>
<td></td>
<td>20-40</td>
<td>%</td>
</tr>
<tr>
<td>Shore-A</td>
<td>ASTM - D 2240</td>
<td>60-70</td>
<td></td>
</tr>
<tr>
<td>Depth cure</td>
<td></td>
<td>2.5-2.6</td>
<td>mm/day</td>
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<tr>
<td>Breakaway load</td>
<td></td>
<td>18.0-27.0</td>
<td>Kg/cm²</td>
</tr>
<tr>
<td>Extrusion Rate in 5 sec @4kg/cm²/25°C/6mm dia</td>
<td>ASTM - C-603-14</td>
<td>200-250</td>
<td>gm</td>
</tr>
<tr>
<td>Tack free time</td>
<td>ASTM C-679-15</td>
<td>1-2</td>
<td>hrs</td>
</tr>
<tr>
<td>Cure time (1 mm Thickness)</td>
<td></td>
<td>1-3</td>
<td>hrs</td>
</tr>
<tr>
<td>Cure time (3 mm Thickness)</td>
<td></td>
<td>5-12</td>
<td>hrs</td>
</tr>
</tbody>
</table>

STORAGE
Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE
12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS
Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure “Hygienic precautions for handling plastics products”.

PACKING
290 ml Cartridge
Resipro PU Sealant White/Grey is a fast curing one component moisture-curing polyurethane adhesive sealant which form a durable, flexible and elastomeric seam on curing. It is having excellent adhesion of most of the industrial materials.

APPLICATIONS
Resipro PU Sealant has high elasticity and excellent tear, weathering and vibration resistance. It is easy to apply and gives adhesion on various substrates such as glass, anodized aluminum, lacquered metal, wood, FRP and concrete even without using primer.

HOW TO USE
- Resipro PU Sealant shall be applied with the help of caulking gun.
- The surface must be clean, dry, and free of dust and grease.
- Do not apply the sealant at temperature less than 5°C. After application the sealant has to be smoothed with Resibond Silicone Applicator.
- Application tools can be cleaned with toluene or xylene before curing. Afterwards, mechanical cleaning will be required.

STORAGE
Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE
9 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS
Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure “Hygienic precautions for handling plastics products”.

PACKING
Grey (300ml Cartridges & 600ml Sausage), White (600ml Sausage)
Resipro PU Sealant-Black is a fast curing one component moisture-curing polyurethane adhesive sealant which form a durable, flexible and elastomeric seam on curing. It is having excellent adhesion of most of the industrial materials.

**APPLICATIONS**
Resipro PU Sealant has high elasticity and excellent tear, weathering and vibration resistance. It is easy to apply and gives adhesion on various substrates such as glass, anodized aluminum, lacquered metal, wood, FRP and concrete even without using primer.

**HOW TO USE**
- Resipro PU Sealant shall be applied with the help of caulking gun.
- The surface must be clean, dry, and free of dust and grease.
- Do not apply the sealant at temperature less than 5°C. After application the sealant has to be smoothed with Resibond Silicone Applicator.
- Application tools can be cleaned with toluene or xylene before curing. Afterwards, mechanical cleaning will be required.

**STORAGE**
Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

**SHELF-LIFE**
9 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

**HANDLING PRECAUTIONS**
Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure “Hygienic precautions for handling plastics products”.

**PACKING**
310 ml (Cartridge) & 600 ml (Sausage)
ACRYLIC SEALANT

Resipro Acrylic Sealant is an acrylic emulsion based, ready to use, one component sealant for sealing building joints and this can be paintable.

APPLICATIONS
Resipro Acrylic Sealant is Suitable for fixing ceramic tiles, wooden mouldings, etc. on vertical surfaces. Also ideal for use with glass, Gypsum wall boards, cured cement, plaster and timber boards. Highly flexible, rapid set and non-slumping.

LIMITATIONS
Not recommended for external use or on applications that will be fully immersed in water, not recommended for gap-filling. Curing gets delayed if humidity is above 50%.

HOW TO USE
- Surfaces to be bonded should be clean, dry and free from dust and grease.
- Carefully cut the tip of the cartridge, taking care not to damage the threaded area. Screw on the supplied nozzle and cut at an angle of 45° to the required bead width.
- Apply using a standard sealant gun, a 6mm bead to one surface, the length of the material, and press the second surface into the bead.
- Apply even pressure and allow to set, as maximum bond strength may take from 12-24 hrs.
- Excess adhesive can be removed using white spirit or cellulose thinners. Heavy items may require temporary support whilst adhesive cures.
- Clean tools immediately after use.

TECHNICAL DETAILS

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>TESTING STANDARD</th>
<th>SPECIFICATION</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solid 150 -155°C</td>
<td>IS : 4835 -1979</td>
<td>62-65</td>
<td>%</td>
</tr>
<tr>
<td>Drying Time 120 μ</td>
<td></td>
<td></td>
<td>min</td>
</tr>
<tr>
<td>Gravity @25°C</td>
<td>ASTM D 1475</td>
<td>1.13-1.18</td>
<td>gm/cc</td>
</tr>
<tr>
<td>Elongation</td>
<td></td>
<td>500-800</td>
<td>%</td>
</tr>
<tr>
<td>Shore-A</td>
<td>ASTM - D 2240</td>
<td>11-18</td>
<td></td>
</tr>
<tr>
<td>Tack free time</td>
<td>ASTM C-679-15</td>
<td>5-15</td>
<td>mm/day</td>
</tr>
<tr>
<td>Cure time (1mm Thickness)</td>
<td></td>
<td>1-3</td>
<td>hrs</td>
</tr>
<tr>
<td>Cure time (3mm Thickness)</td>
<td></td>
<td>5-11</td>
<td>hrs</td>
</tr>
</tbody>
</table>

STORAGE
Product should be stored in a dry place in their original, properly closed containers at temperature between 2°C - 40°C.

SHELF-LIFE
12 months in unopened packaging in a dry and cool storage place, at temperatures between +5°C and +25°C.

HANDLING PRECAUTIONS
Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product data sheets and the brochure “Hygienic precautions for handling plastics products”.

PACKING
300 ml plastic cartridge
**RTV SILICONE SEALANT BLACK**

RESIBOND SL BLACK is a high quality multipurpose neutral cure silicone sealant having resistance upto 200°C. It forms a rubbery flexible bead on exposure to atmosphere.

**Application:** Surface to be bonded should be clean, dry and free from dust, oil & grease. Pierce the tube using reverse of the cap. After application replace the cap immediately. If material gets gelled on the nozzle it can be removed with sharp tool or pin.

**Uses:** For bonding and sealing in different industries like electrical, electronic, automobile and construction.

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**RTV SILICONE SEALANT CLEAR**

RESIBOND SL CLEAR is a high quality multipurpose neutral cure silicone sealant having resistance upto 200°C. It forms a rubbery flexible bead on exposure to atmosphere.

**Application:** Surface to be bonded should be clean, dry and free from dust, oil & grease. Pierce the tube using reverse of the cap. After application replace the cap immediately. If material gets gelled on the nozzle it can be removed with sharp tool or pin.

**Uses:** For bonding and sealing in different industries like electrical, electronic, automobile and construction.

---

**RTV SILICONE SEALANT WHITE**

RESIBOND SL WHITE is a high quality multipurpose neutral cure silicone sealant having resistance upto 200°C. It forms a rubbery flexible bead on exposure to atmosphere.

**Application:** Surface to be bonded should be clean, dry and free from dust, oil & grease. Pierce the tube using reverse of the cap. After application replace the cap immediately. If material gets gelled on the nozzle it can be removed with sharp tool or pin.

**Uses:** For bonding and sealing in different industries like electrical, electronic, automobile and construction.

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**RTV SILICONE SEALANT RED**

RESIBOND SL RED is a specially developed Oxime cure silicone sealant for hi-temperature & heavy duty applications. It replaces almost any gasket used in automobile & engineering applications. The gasket made with Resibond SL Red (RTV) resists cracking, shrinkage & migration caused by thermal cycling. Pre cut gasket can be coated with Resibond SL Red to increase reliability. Temperature stability: upto 300°C (intermittent).

**Application:** Surface to be bonded should be clean, dry and free from dust, oil & grease. Pierce the tube using reverse of the cap. After application replace the cap immediately. If material gets gelled on the nozzle it can be removed with sharp tool or pin.

**Uses:** For making and sealing of all type of gaskets where high temperature resistance is required. It is oil resistance so can be used in all engines. Also replaces paper, cork, silicone & rubber gasket.
HEAVY DUTY APPLICATOR GUN
Heavy duty, high quality applicator gun for use with sausages products.

PROFESSIONAL APPLICATOR GUN
An economy applicator gun for use with cartridge products.

HEAVY DUTY CAULKING GUN
Heavy duty, high quality applicator gun for use with cartridge products.

RTV SILICONE SEALANT GREY
RESIBOND SL GREY is a high quality multipurpose neutral cure silicone sealant having resistance up to 200°C. It forms a rubbery flexible bead on exposure to atmosphere.

Application: Surface to be bonded should be clean, dry and free from dust, oil & grease. Pierce the tube using reverse of the cap. After application replace the cap immediately. If material gets gelled on the nozzle it can be removed with sharp tool or pin.

Uses: For bonding and sealing in different industries like electrical, electronic, automobile and construction.

HIGH STRENGTH HYBRID SEALANT
RESIPRO HIGH STRENGTH HYBRID SEALANT is a general purpose, single component thixotropic adhesive for bonding multiple substrates. It has excellent water resistance, have excellent adhesion on various substrate and remain flexible when fully cured. It is a high quality sealant and adhesive suitable for internal & external use in all-weather condition. It is fast curing paintable, weather resistant, isocyanate, solvent & acid free.

Uses: It is suitable for almost every sealing and bonding application. It can be applied in the installation of wall and floor panels, bonding wood, metal, glass, cement/concrete, plaster board, hard plastics, etc. It is ideal for use as a sealant sealant in automotive applications, panel fabrication, gap-filling in pvc window profiles and concrete walls, adhering mirror, polycarbonate and acrylic sheet bonding with metal frame.

ACRYLIC SEALANT
RESIPRO ACRYLIC SEALANT is an acrylic emulsion based, ready to use, one component sealant for sealing fine building joints and this can be paintable.

Uses: Suitable for fixing ceramic tiles, wooden mouldings, etc. on vertical surfaces. Also ideal for use with glass, Gypsum wall boards, cured cement plaster and timber boards. Highly flexible, rapid set and non-slumping.
Other Products - Adhesives

**BOND\TITE**
- BondTite is a general purpose epoxy adhesive for pasting marble, automobile and engineering, handicraft, artificial jewellery, glass bonding including construction and repairing applications etc.

**BOND\SET**
- BondSet is general purpose epoxy putty for varied application such as pattern making, leakage repair, to remove dents on automobile surface, automobile and engineering etc.

**WELD\ON**
- High quality performance with excellent installation properties.
- User friendly: Reduced fumes and odor for the comfort and well-being of plumbers/installers
- NSF listed, meets ASTM standards*

**FILLX**
- Excellent system for fast repairing of marble, pitting, cracks, staircase marble moulding repairing & bonding.
- 100% waterproof
- Dry cement colour can be added to give desired shades
- Colour: White & Ivory
- Grade: Liquid & Mastic

**trubuild**
- Grout - Suitable for grouting glazed & unglazed tiles. Available in various colour
- Tile Adhesive - Modified polymer grey & white cement based tile adhesive for vitrified & glass mosaic tile application
- Self Leveling - Gives smooth free flowing, self levelled floor
- Tanking Slurry: Waterproof coating for basement & its retaining walls, tanks, pits, swimming pool, fish pond etc.

**trubuild**
- These are high grade construction additives and construction chemicals to enhance curing and durability of concrete. Also, helps to improve production and functionality of construction materials for roofing, insulation or ceilings.